

FIG._1

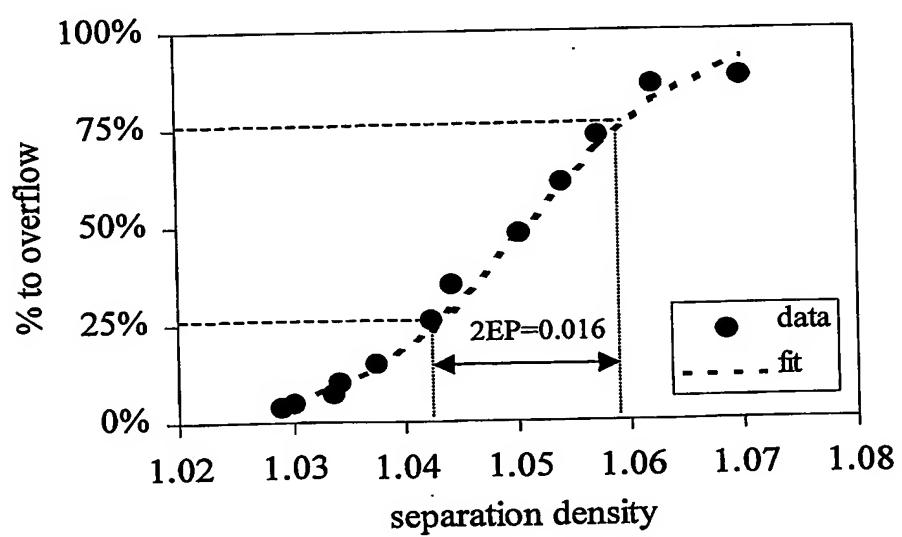


FIG._2

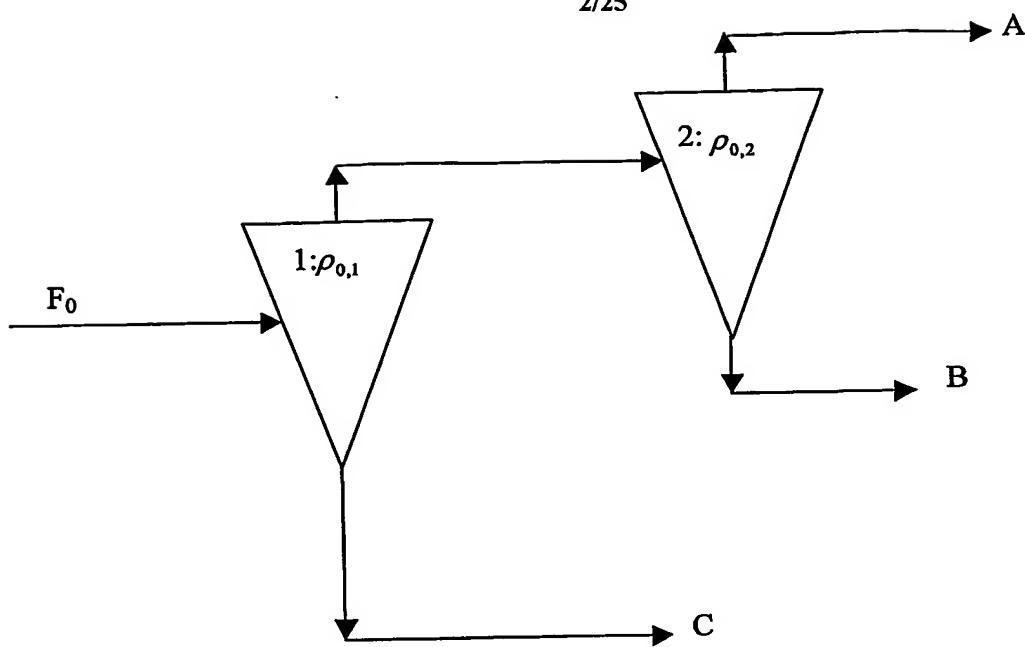


FIG. 3

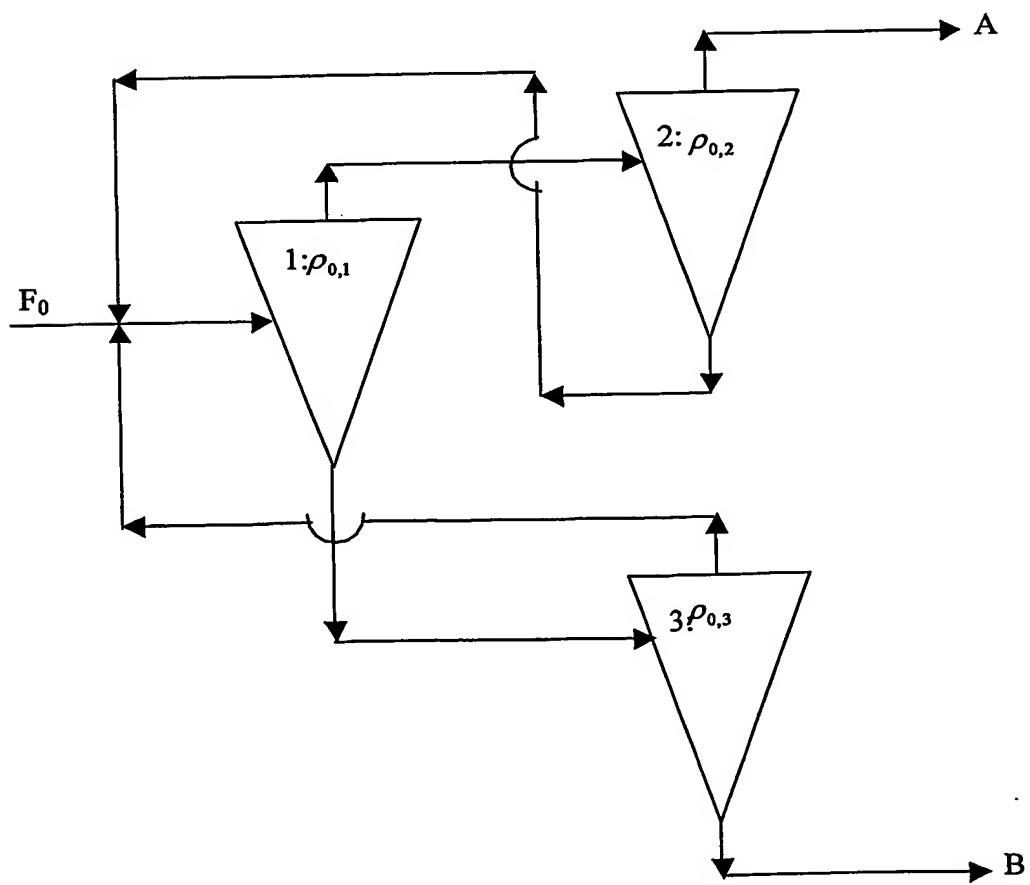


FIG. 4

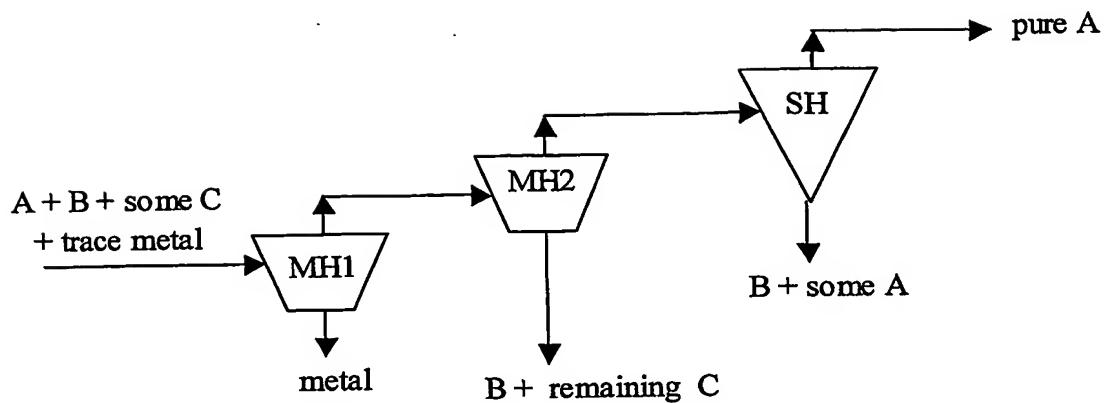


FIG._5

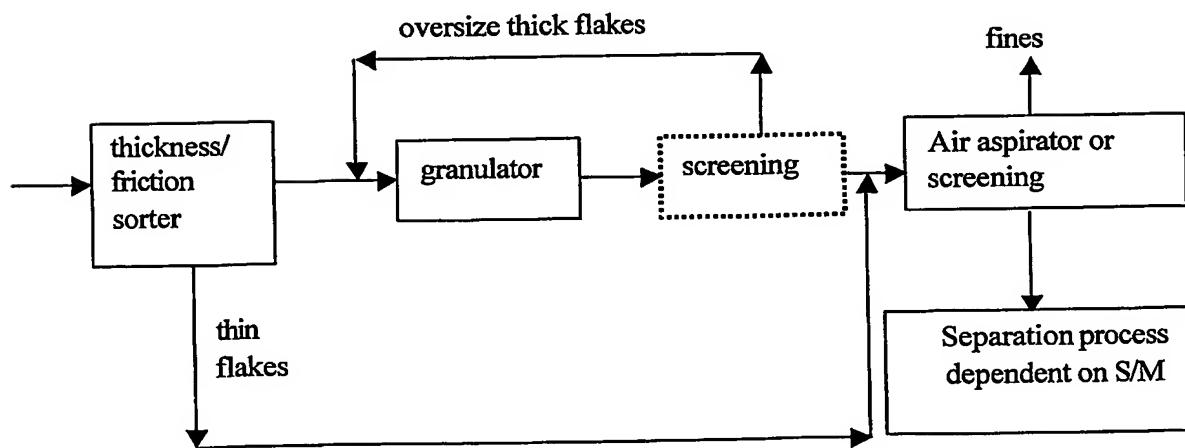


FIG._6

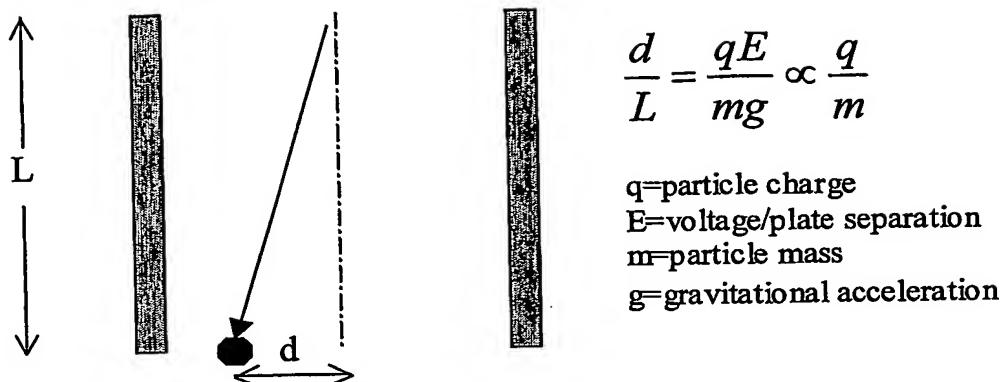


FIG._7

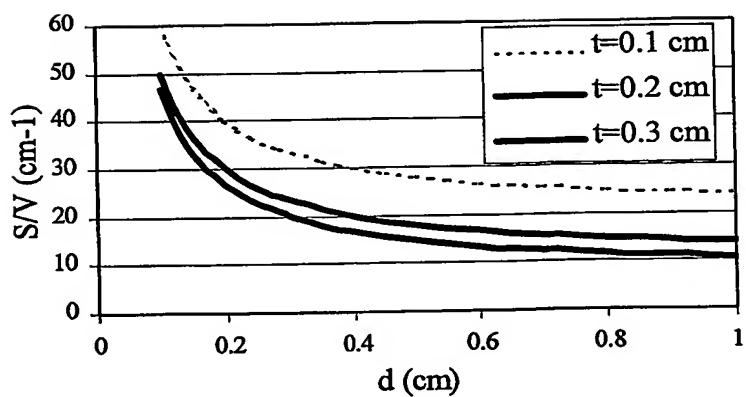


FIG._8

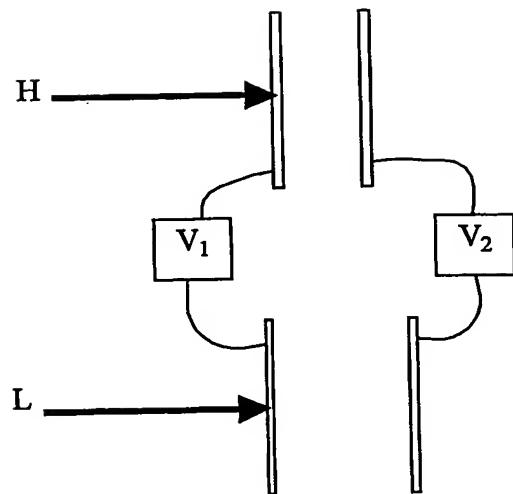


FIG._9

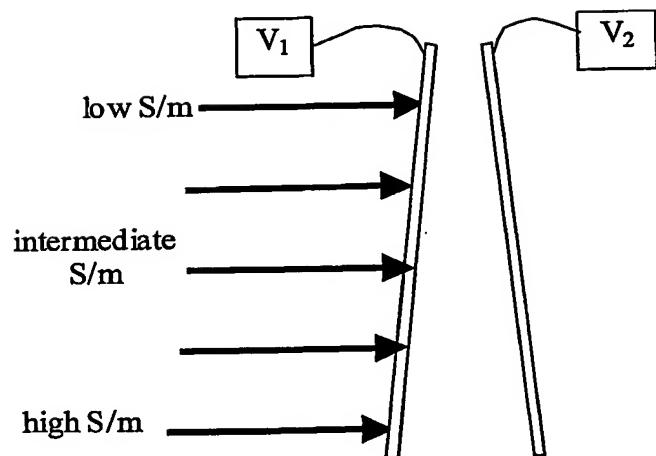


FIG._10

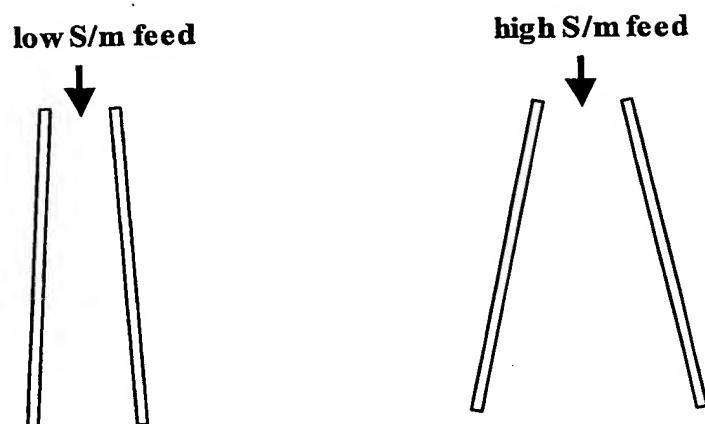


FIG._11

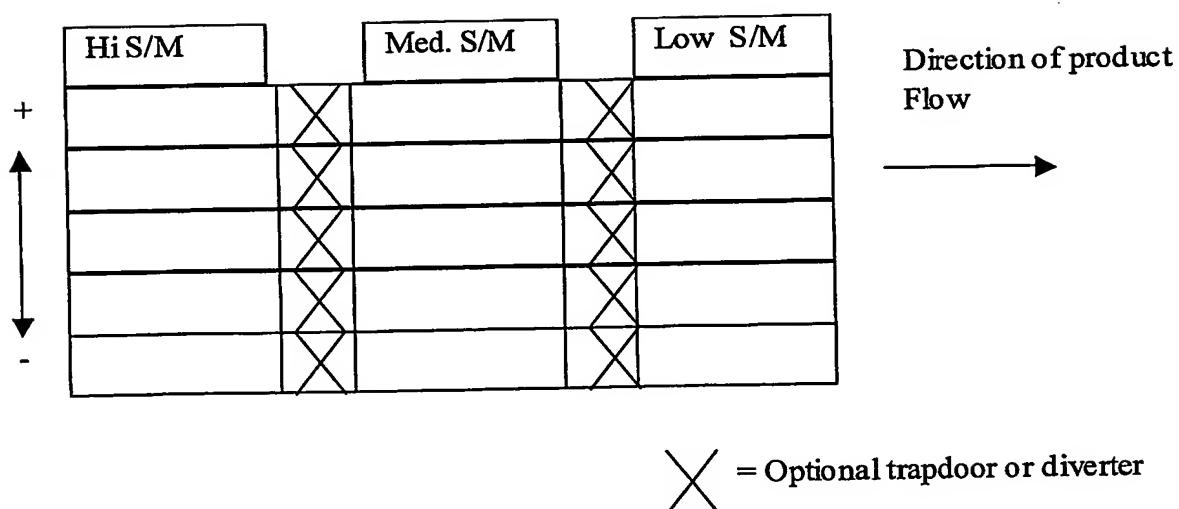


FIG._12

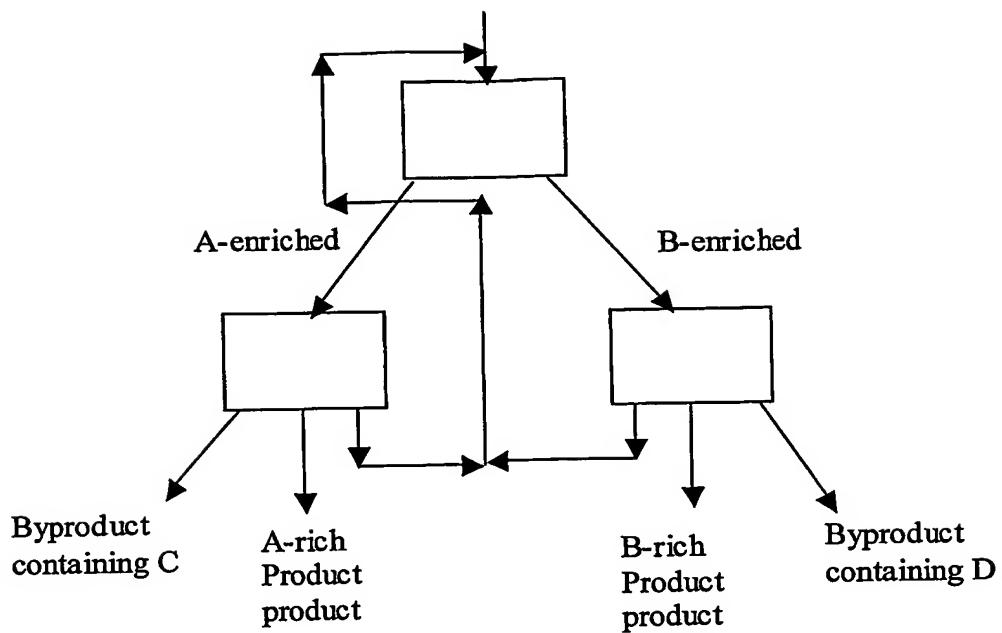


FIG._13

P → R → W → C → R → SMC → SMD → B → E

FIG._14

P → R → TF → W → C → SMC → SMD → B → E

FIG._15

P → C → R → W → SMC → SMD → B → E

FIG._16

P → R → W → C → TF → SMC → SMD → B → E

FIG._17

P → R → W → C → B → E

FIG._18

P → R → W → C → SMC → SMD → C → B → E

FIG._19

P → R → SMC → SMD → B → E

FIG._20

P → R → W → SMC → SMD → W → B → E

FIG._21

P → R → SMC → SMD → W → B → E

FIG._22

P → R → W → C → R → SMC → SMD → E

FIG._23

P → R → W → C → R → SMC → SMD → B

FIG._24A

P → R → W → C → R → SMD → B → E

FIG._24B

$P \rightarrow R \rightarrow W \rightarrow TF$	<i>PP</i>
$P \rightarrow R \rightarrow W \rightarrow TF \rightarrow C$	<i>PP</i>
$P \rightarrow C \rightarrow R \rightarrow W \rightarrow TF$	<i>PP</i>
$P \rightarrow C \rightarrow R \rightarrow W \rightarrow TF \rightarrow C$	<i>PP</i>
$P \rightarrow C \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow C$	<i>PP</i>
$P \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD$	<i>PP</i>
$P \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W \rightarrow C$	<i>PP, ABS, HIPS</i>
$P \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W$	<i>PP, ABS, HIPS</i>
$P \rightarrow C \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W \rightarrow C$	<i>PP, ABS, HIPS</i>
$P \rightarrow C \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W$	<i>PP, ABS, HIPS</i>
$P \rightarrow W \rightarrow C \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W \rightarrow C$	
$P \rightarrow W \rightarrow C \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W$	
$P \rightarrow W \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W \rightarrow C$	
$P \rightarrow W \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow W$	
$P \rightarrow W \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow W \rightarrow C$	
$P \rightarrow W \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow W$	
$P \rightarrow W \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow W \rightarrow C$	
$P \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow C$	
$P \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD$	<i>ABS, HIPS</i>
	<i>(truncated cone metal remove)</i>
$P \rightarrow W \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD$	<i>ABS, HIPS</i>
	<i>(pregrind elutriation)</i>
$P \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow W$	<i>ABS, HIPS</i>
	<i>(final grade bracketing)</i>
$P \rightarrow SMC \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow C$	
$P \rightarrow SMC \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD$	
$P \rightarrow SMC \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow C$	

P → C → R → W

P → R → W → SMC

W → SMC → SMD → W

W → SMC → SMD

R → W → SMC → SMD

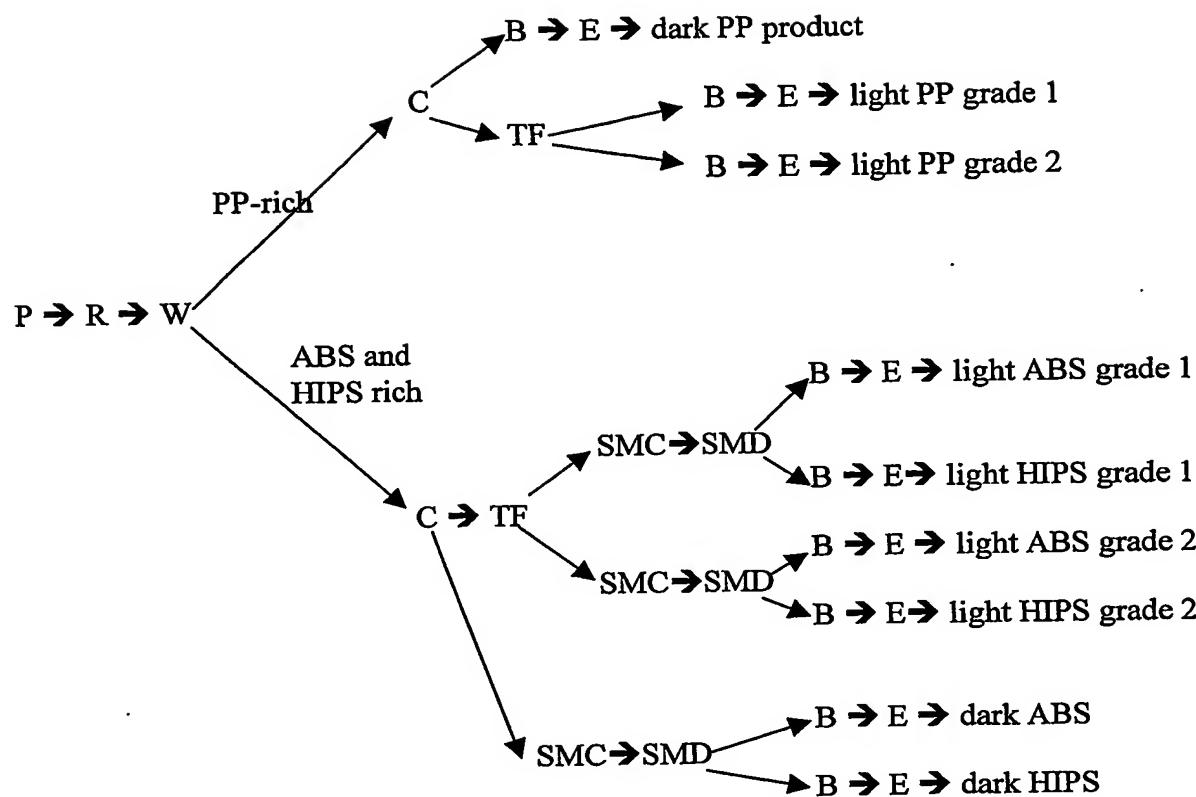
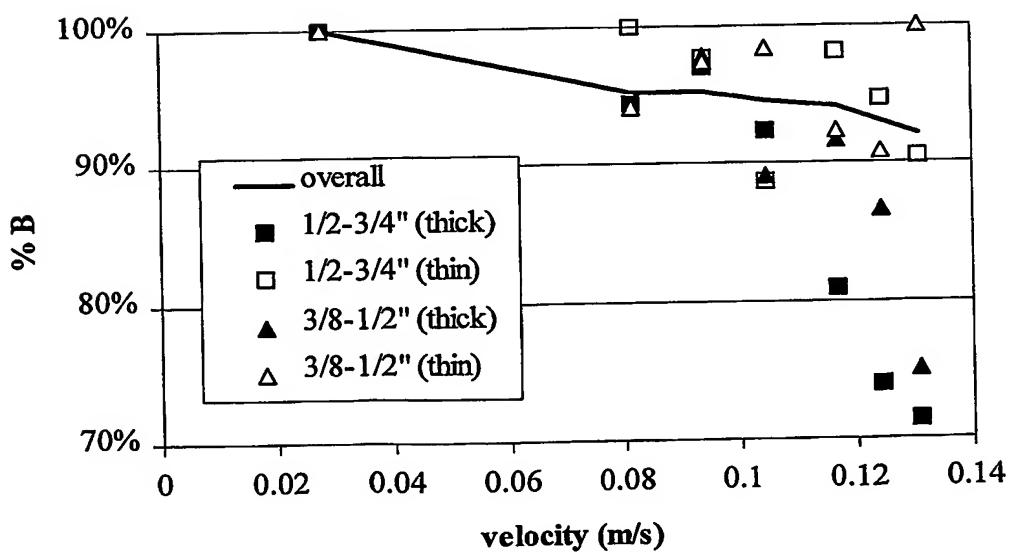
R → W → SMC → SMD → W

R → W → SMC → SMD

C → R → W → SMC → SMD

C → R → W → SMC → SMD

FIG. 24D

**FIG. 25****FIG. 26**

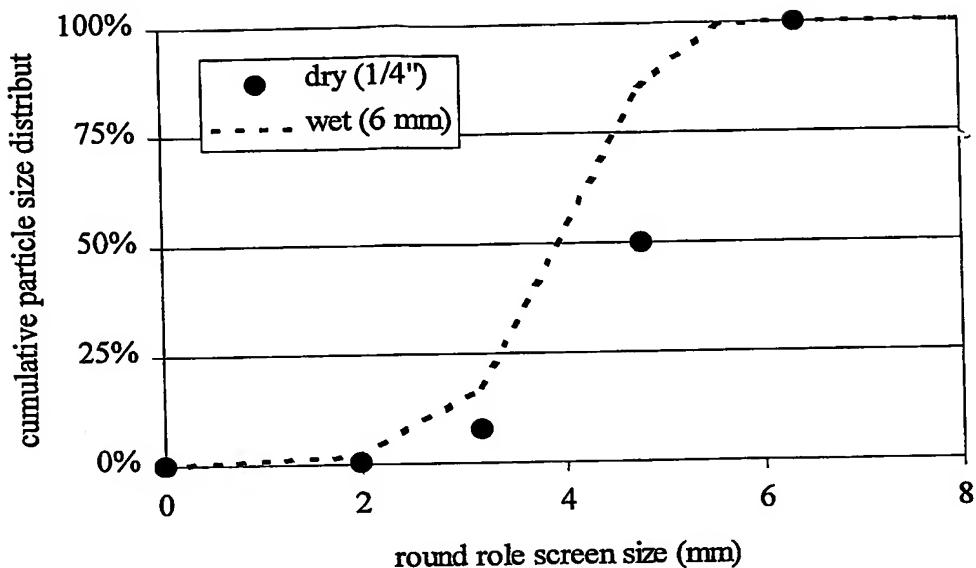


FIG._27

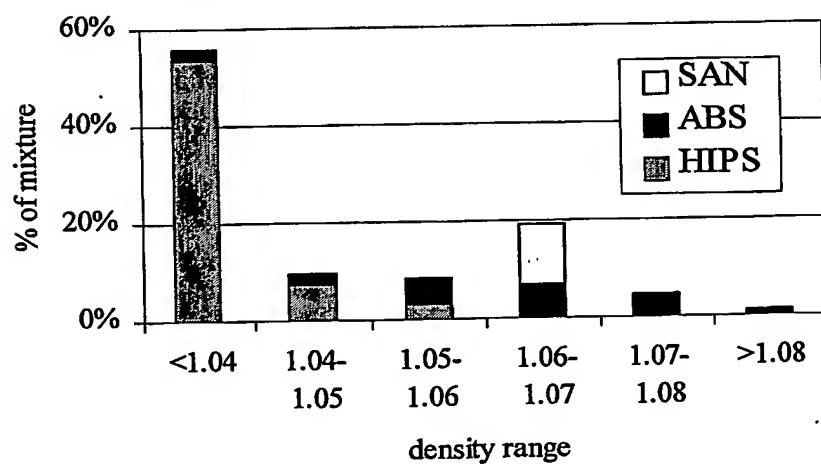


FIG._28

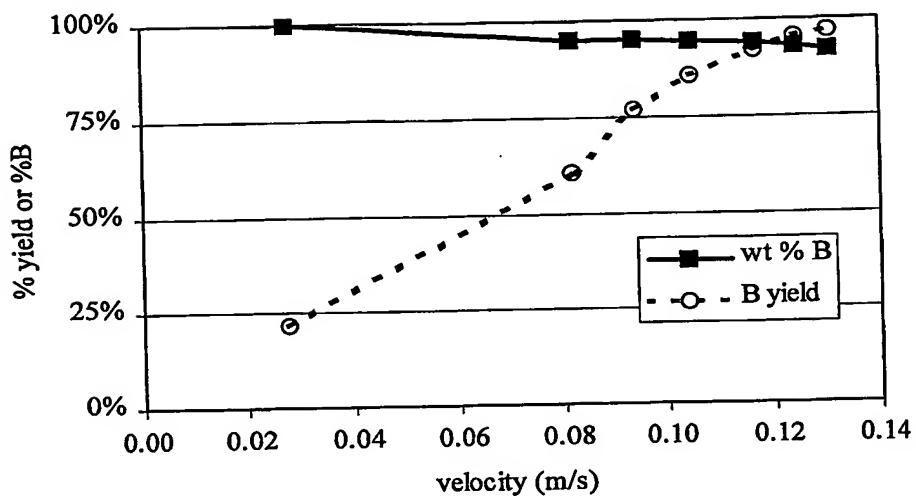


FIG. 29

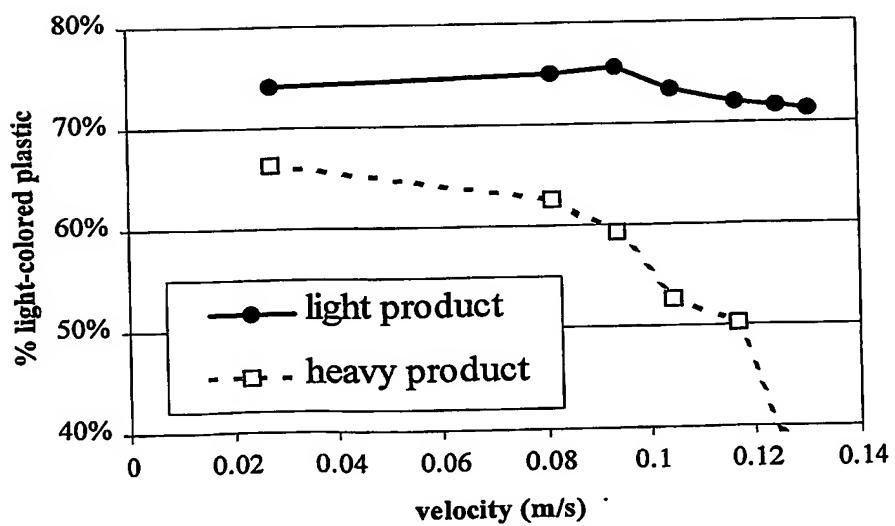


FIG. 30

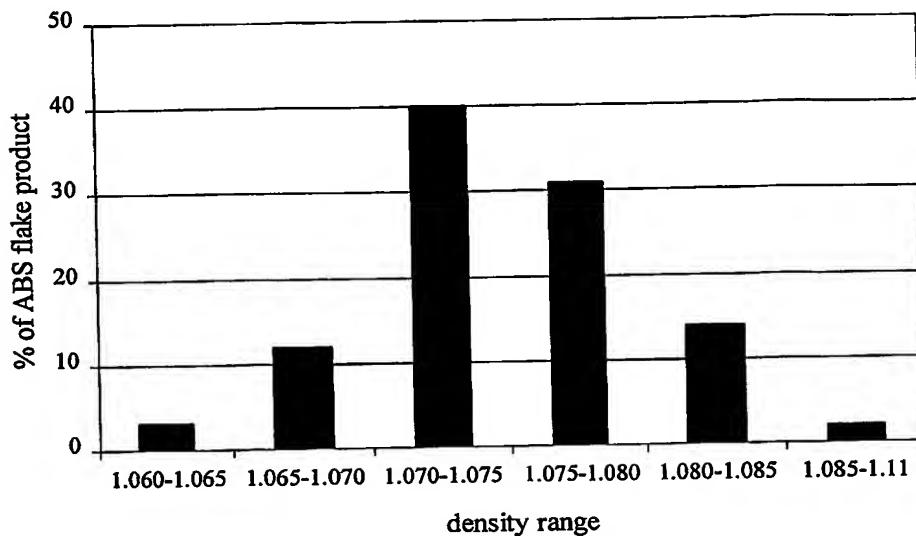


FIG._31

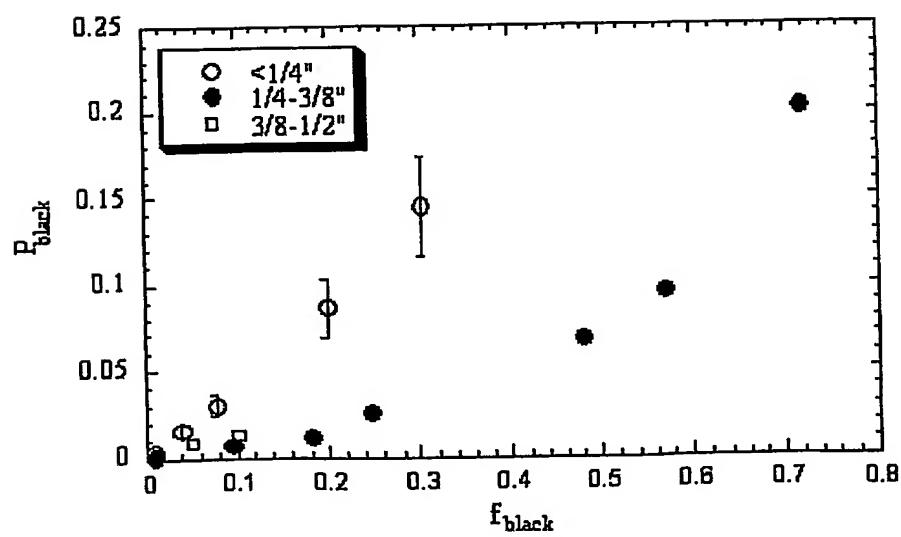


FIG._32

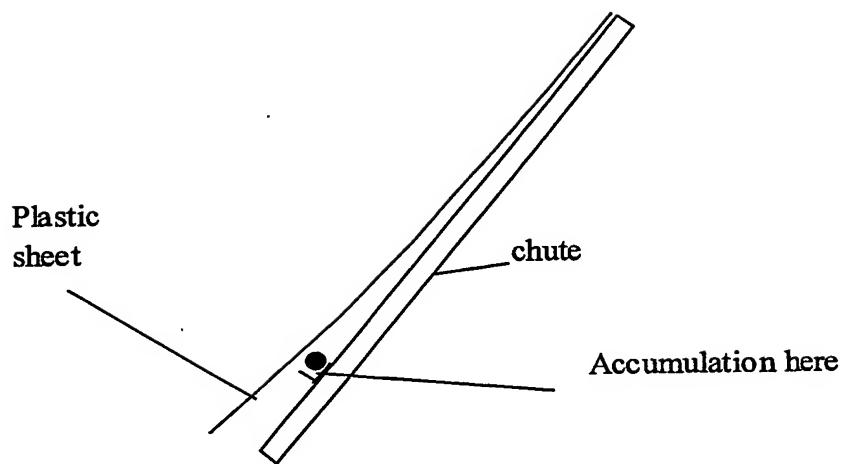


FIG._33

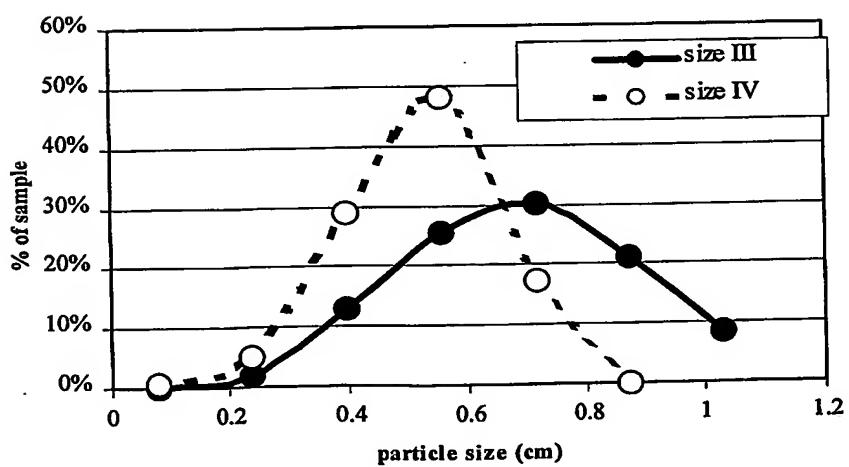


FIG._34

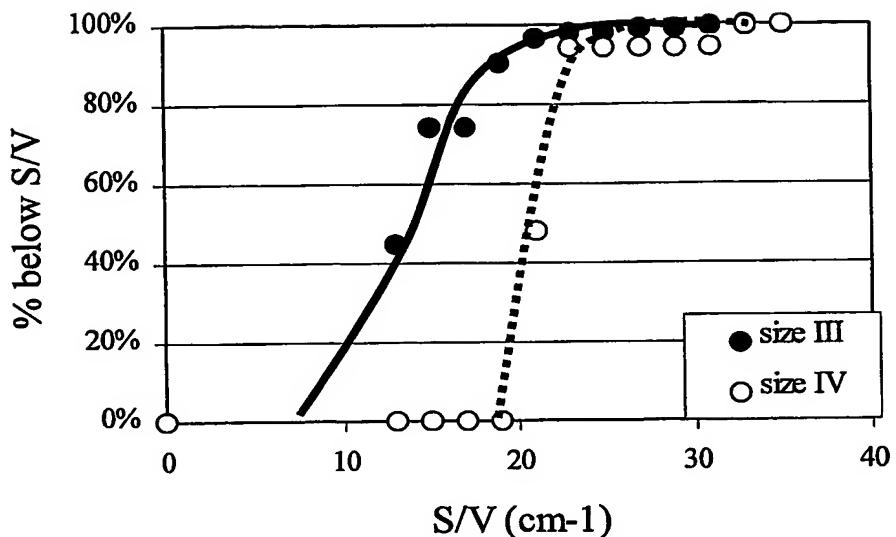


FIG._35

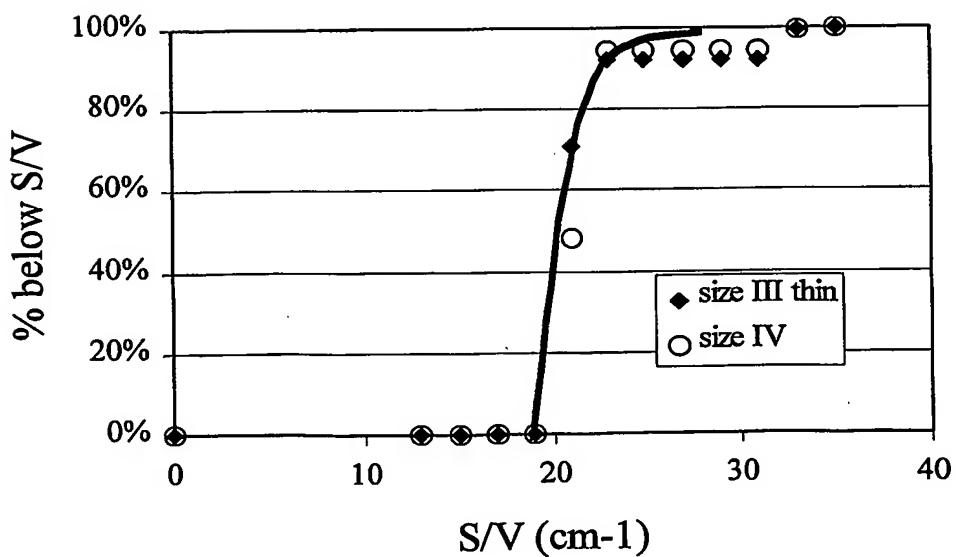


FIG._36

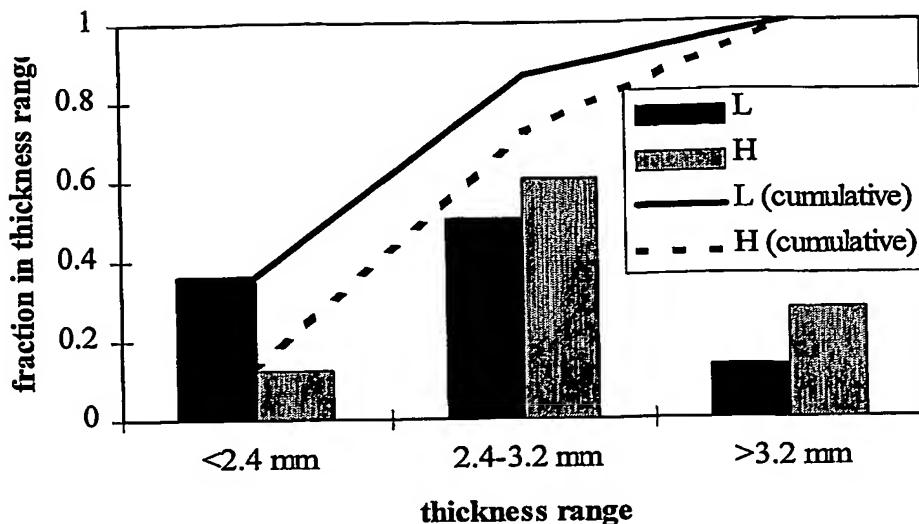


FIG._38

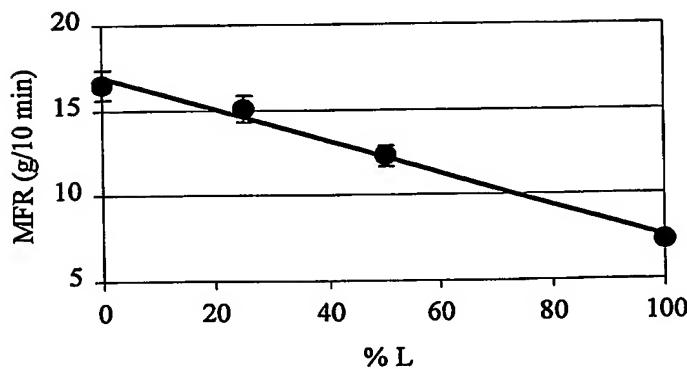


FIG._39

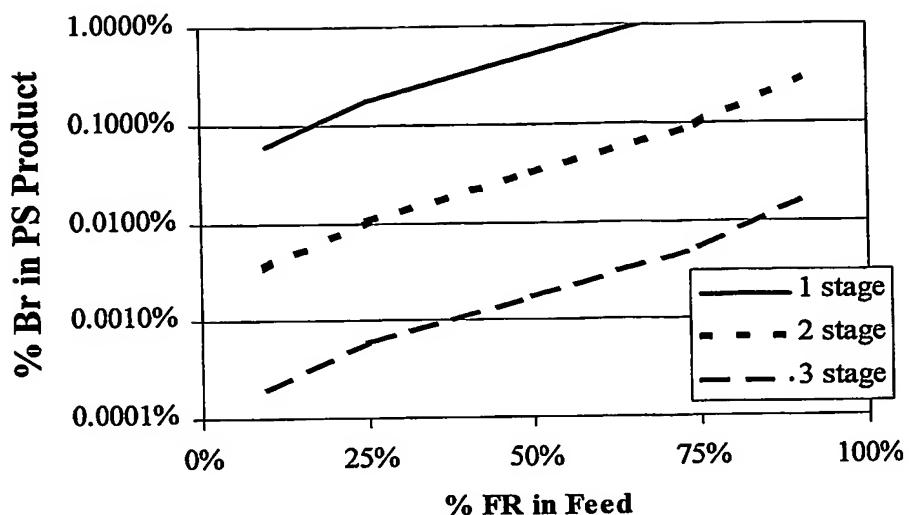


FIG. 40

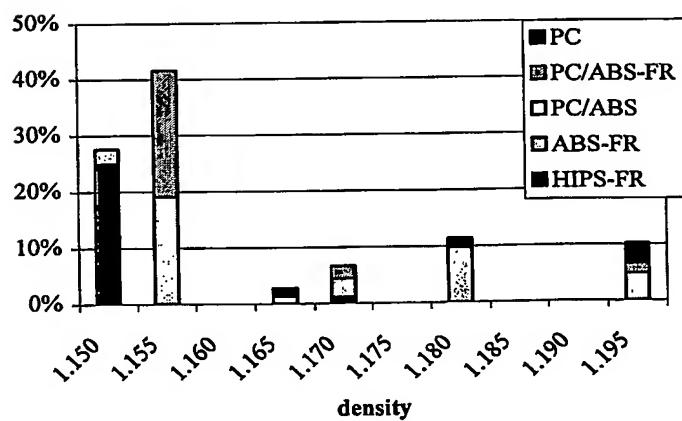


FIG. 41

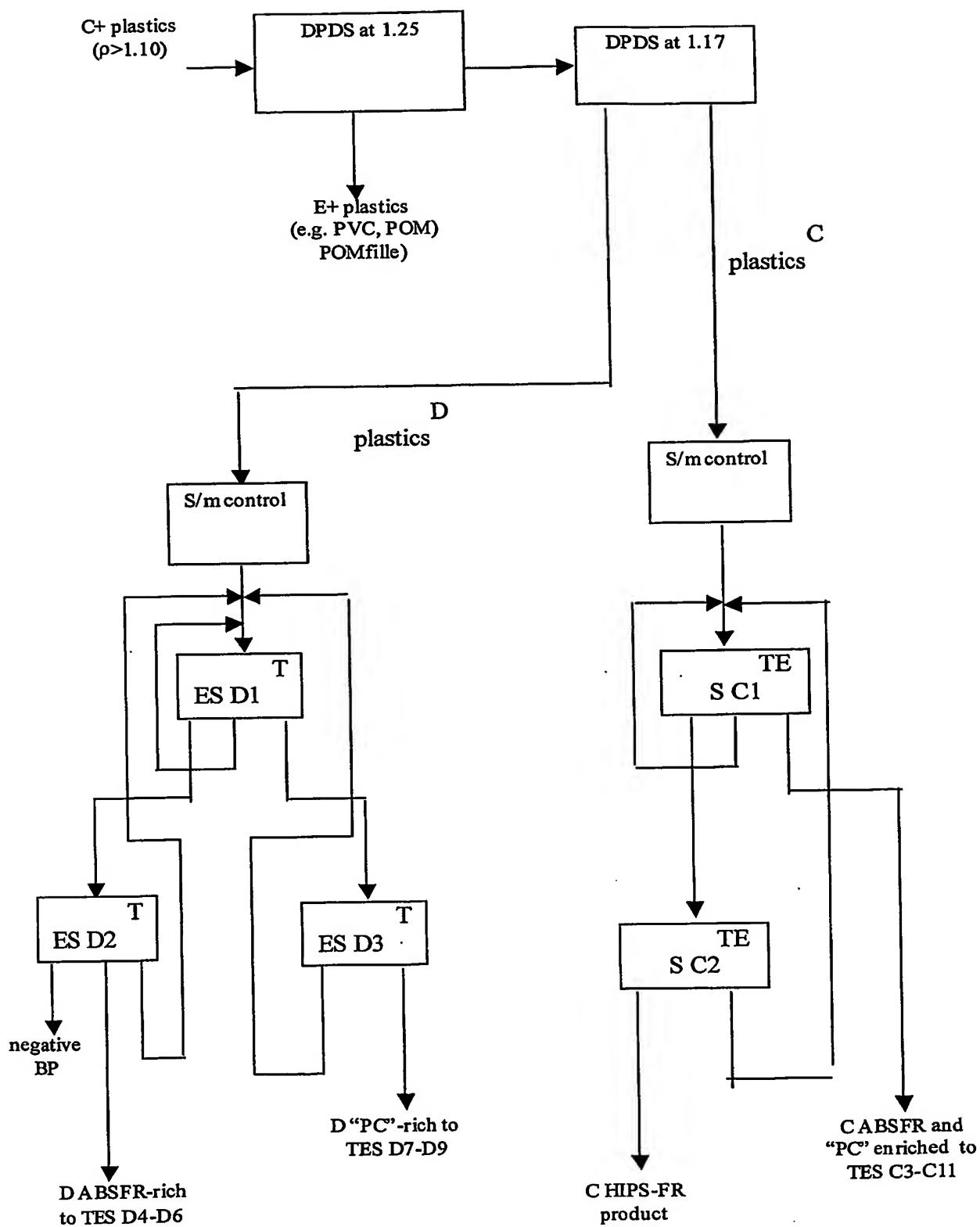


FIG._42

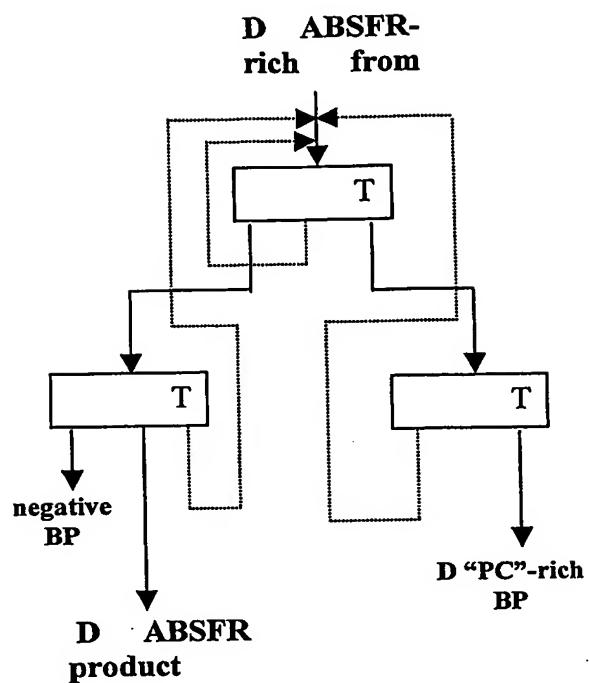


FIG._43A

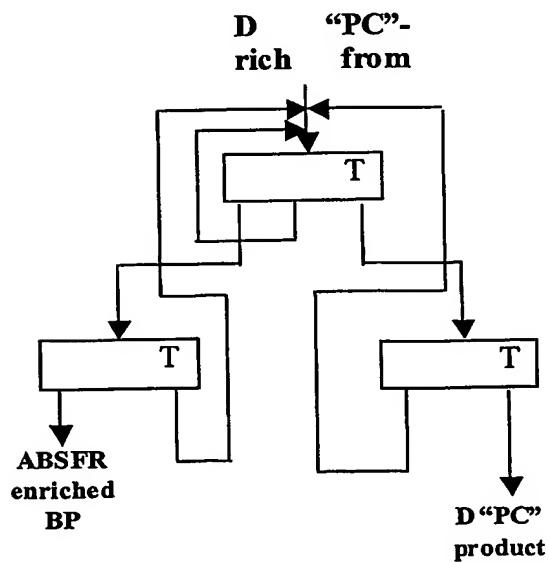


FIG._43B

**C ABSFR and "PC"
enriched from TES C1**

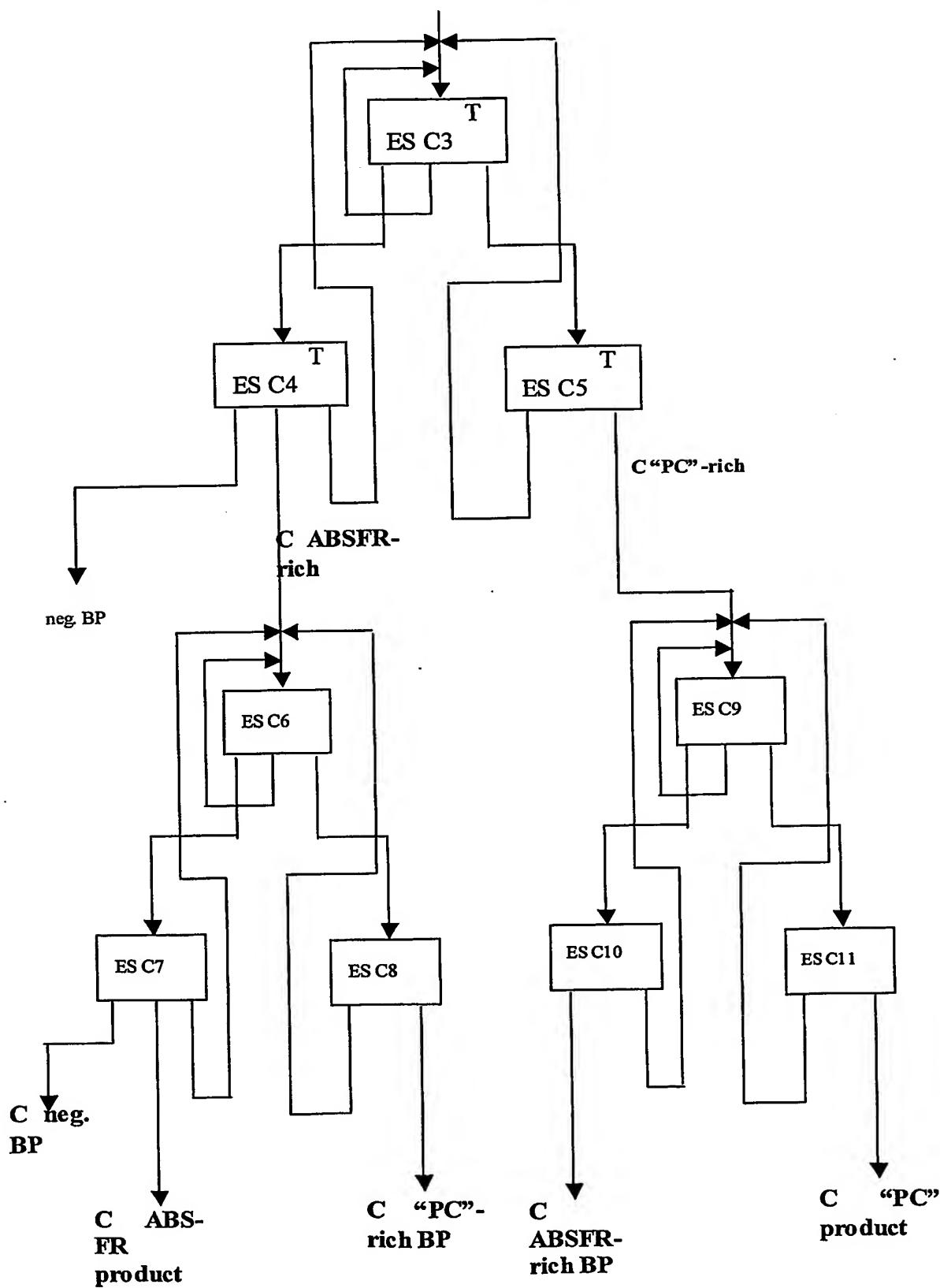


FIG._44

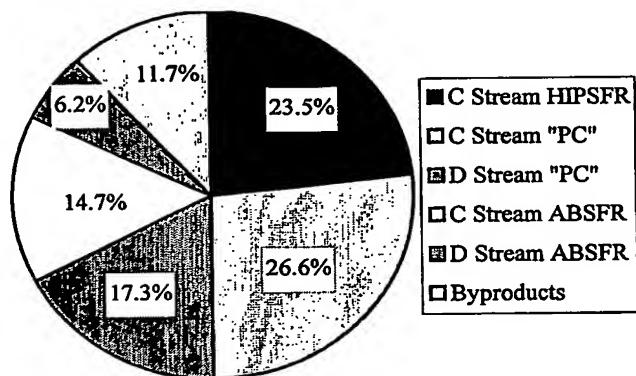


FIG._45

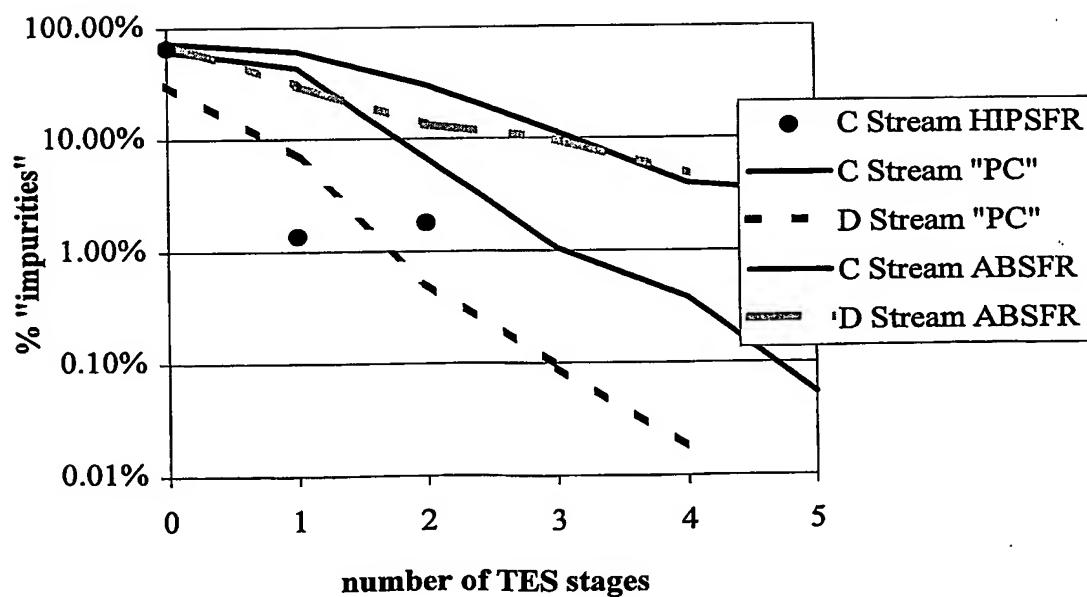


FIG._46

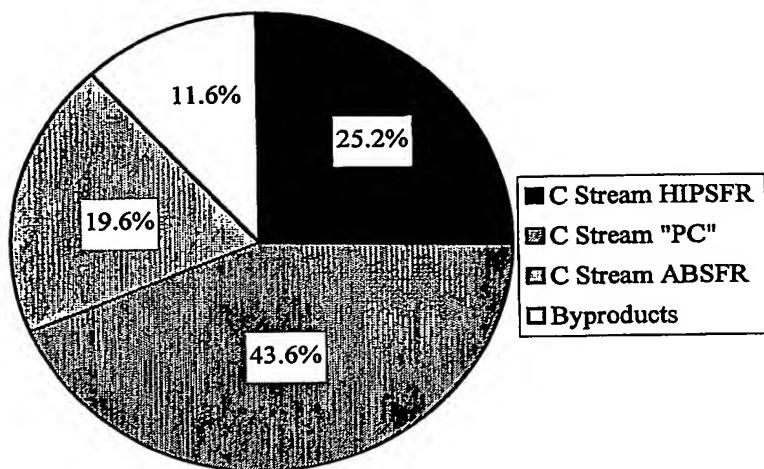


FIG._47

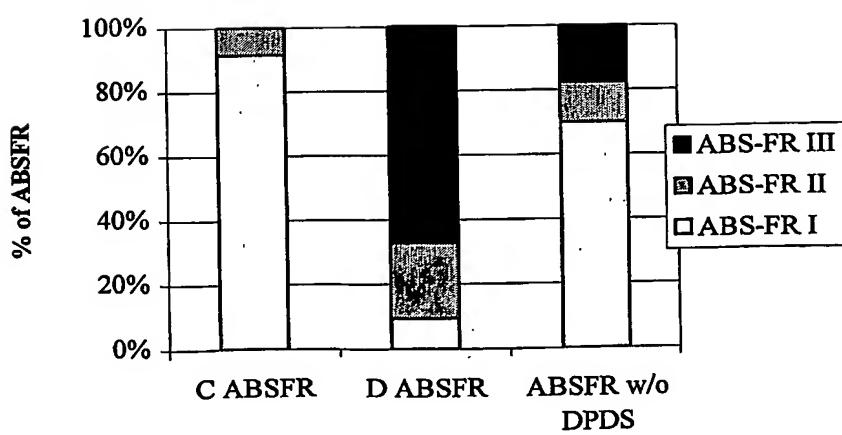


FIG._48

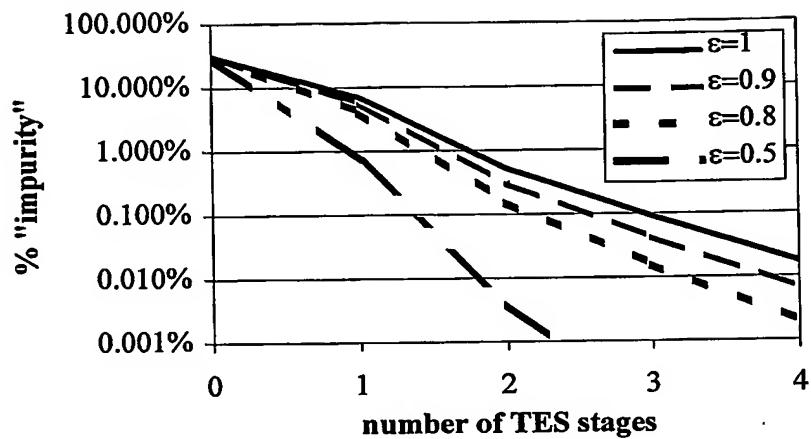


FIG._49

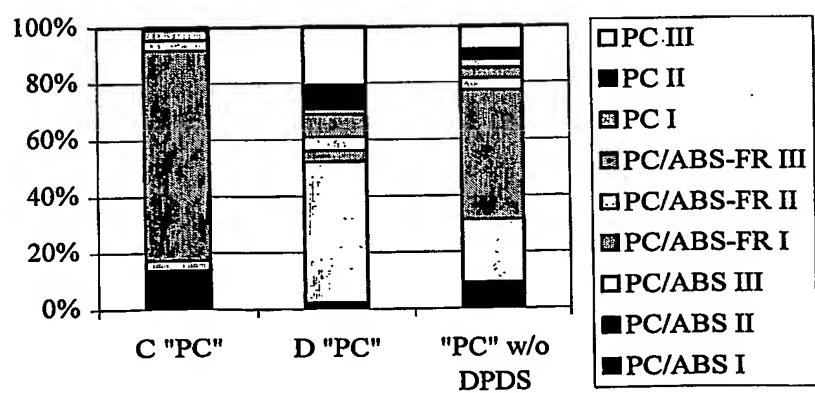


FIG._50